

FIG. 2A

FIG. 2B

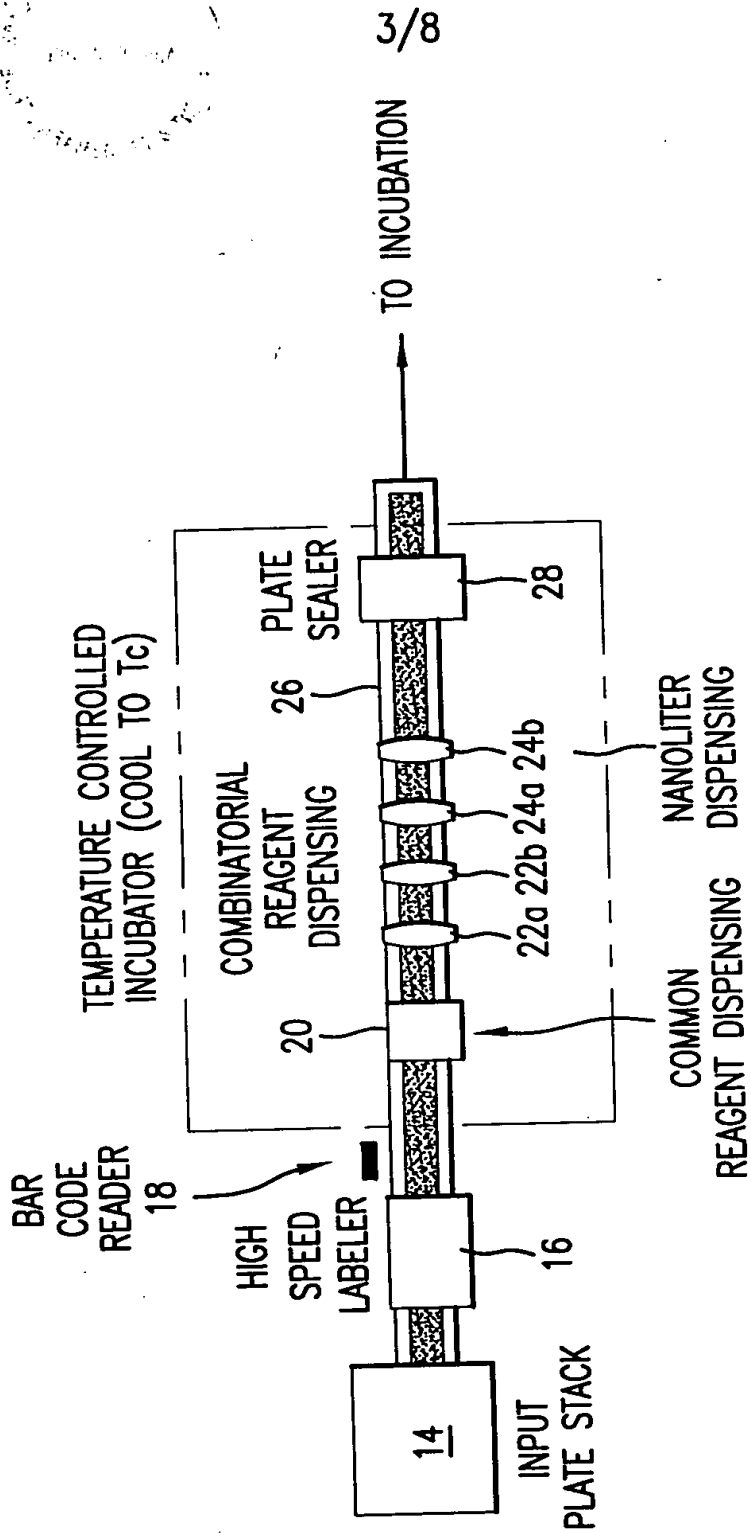


FIG. 2B

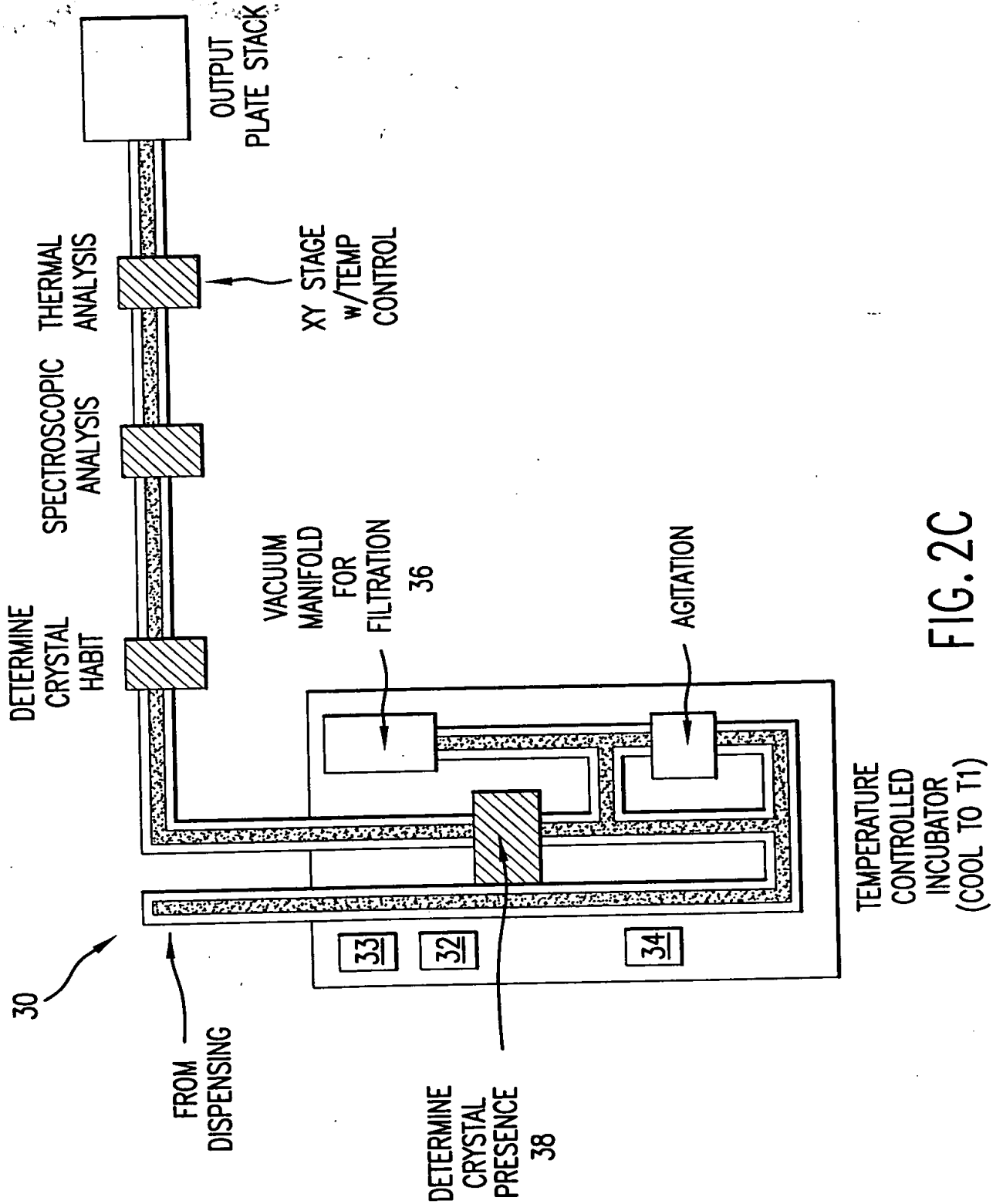


FIG. 2C

# ISOTHERMIC CRYSTALLIZATION

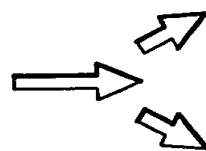
I. GENERATION OF STOCK SATURATED SOLUTIONS USING

A. ADD EXCESS COMPOUND TO EACH STOCK SOLUTION

II. DISTRIBUTE STOCK SOLUTIONS/GENERATE MIXTURE

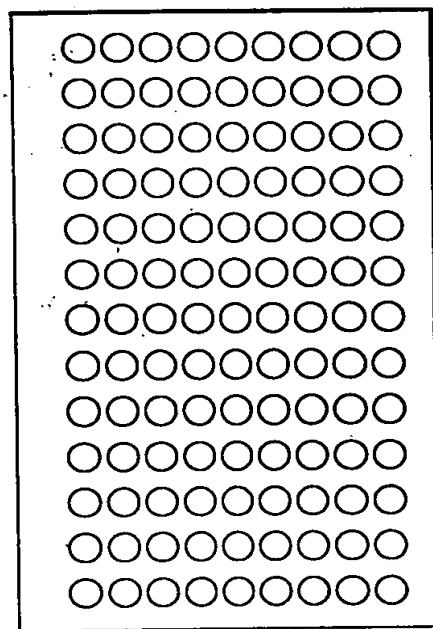
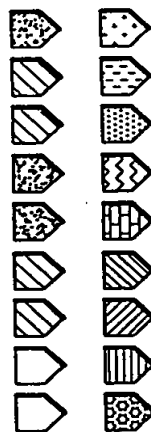
HI SOLUBILITY (POLAR)

LOW SOLUBILITY (NON-POLAR)



HI SOLUBILITY (POLAR)

LOW SOLUBILITY (NON-POLAR)



5/8

B. THOROUGHLY MIX, FILTER SOLUTIONS TO REMOVE ANY UNDISSOLVED MATERIAL

II. MONITOR PRECIPITATION (OPTICAL DENSITY)

III. EXAMINE CRYSTALLINITY BY BIREFRINGENCE

IV. TEST CRYSTAL FORMS BY XRPD

IV. DIFFERENT CRYSTALS TESTED BY DSC AND TG

FIG. 3A

100-443887-100

**FIG. 3B**



105050" 26055160

8/8

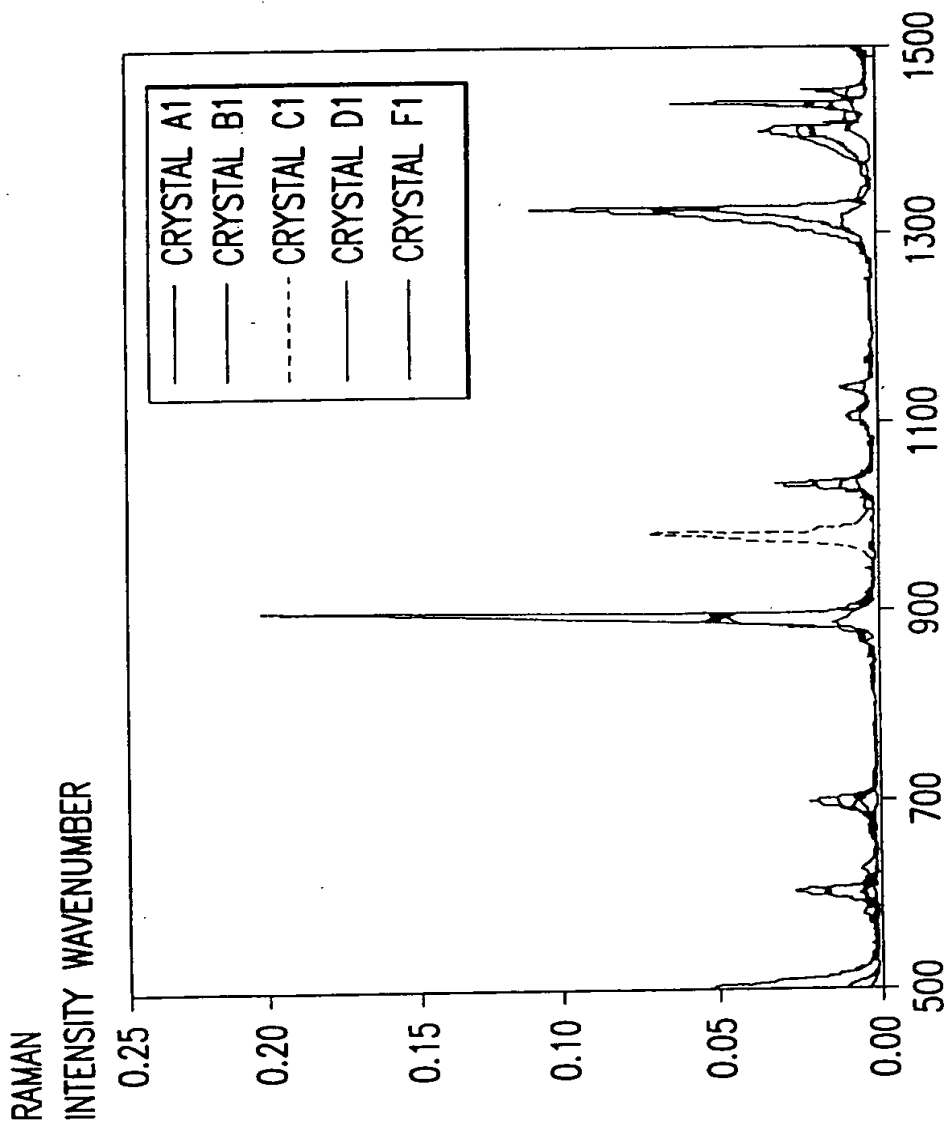


FIG.4